

Receiving Report

Date: 12/10/23
 Supplier: Furukawa

Batch No: 1123418
 Dart P/O: 18161

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection: 12/10/24 N/A ☐
 Work Order: 85 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 12/10/23
 Date: [Signature]
 Received/Costing: [Signature]
 Initial: [Signature]

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

1

Total Received Quantity:	128.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$2,840.90
Total Balance Due Quantity:	0.0000

43

Ship From: THYSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 791622
Ship Date 24Oct12 at 13:37 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-501456- 1 Your PO # 18161
Part # QQ-A- 250/12
ALUMINUM PLATE 7075-T651
1.750" THICK X 2.2500" X 144.0000"
Heat Number 404901 Tag No 116966

Quantity 13.50 SFT PCS 6 Wt LBS 360

MTR

2) Our Order PEC-501456- 2 Your PO # 18161
Part # QQ-A- 250/12
ALUMINUM PLATE 7075-T651
2.250" THICK X 2.7500" X 96.0000"
Heat Number 388391 Tag No 116967

Quantity 1.83 SFT PCS 1 Wt LBS 65

MTR

3) Our Order PEC-501456- 3 Your PO # 18161
Part # QQ-A- 250/12
ALUMINUM PLATE 7075-T651
.375" THICK X 5.0000" X 144.0000"
Heat Number P16724 Tag No 116968

Quantity 20.00 SFT PCS 4 Wt LBS 115

MTR

TOTAL: Tags 3 PCS 11 Wt LBS 540

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.
ATTN: CHANTAL/LINDA

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

SANDIA PLATTE 12/10/24
REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
Q/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

Ship From: B I L L O F L A D I N G
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 791622
Ship Date 24Oct12 at 13:37 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

===== B I L L O F L A D I N G =====
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID, 1 BDL G.W. 690 LBS

ITEMS (1&2) SKID
ITEM (3) BDL

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Rob Woodall

Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

Page 1 of 2

1368094
Ship Date 0 B.L. No. Invoice No. Alcoa No. Item
2012-04-18 6945379 00000 1000369599-5
P.O. No./Govt Contract No. Customer Alcoa Item
5400136198 Lnh#: 0050 C&B G041090316R07
DE-69599-5

Ship To: COPPER & BRASS SALES INC
1015 SAINT JEROME ST.
MISHAWAKA 46544 IN

Item Description
1.78 IN TK (+.120 -0.000) X 60.5 IN W (+.375 -
0.000) X 144.5 IN IN (+.5 -0.0) CAT X 090910-1 (N) A/T 7075-
T651 RECTANGULAR MILL FINISH, SAVED
ALFIR00996. EXC TK TL AMS-QQ-A-250/12 IS 2007 EXC_MRK,
TK TL AMS4045 REV K EXC_MRK TK TL ASTM B209
REV 10 ((MARKED)) KRAFT PAPER
INTERLEAVED MAX GROSS SKID WGT: 5000 LB QUAN TOL +/-
40 % COR 0206868 REV 07 CUST REQ 12-04-
18 *** W/E 12-04-21 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	397774	404901	3259	2	PC	47347	

Notes for COR: 0206868.7
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PROD UCT
PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12.

COR: 0206868.7 -Specification Limits
Temp Dir UTS TYS ELAD
T651 Long Transv. KSI KSI PCT
Max 77.0 67.0 6
Min

Chemical Composition
Alloy 7075
Max SI FE CU MN MG CR ZN TI Each Total Aluminum
Min 0.40 0.50 2.0 0.30 2.9 0.28 6.1 0.20 0.05 0.15
1.2 2.1 0.18 5.1
REMAIN

12/10/12
14
9

From: Copper and Brass Sales
Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402120774
Part: PO: PEC-242973
Wgt: 360.000 LB Date: 10/19/2012

James H. Baker

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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Rob Woodall

Rob Woodall
Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

Page 2 of 2

1368094	0	Invoice No.	Alcoa No.	Item
Ship Date	B.L. No.			
2012-04-18	6945379	00000	1000369599-5	DP-69599-5
P.O. No./Govt Contract No.	Customer	Alcoa Item		
5400136198	Ln#: 0050	C&B	G041090316R07	

COR: 0206868.7 -Specification Limits (cont.) -----
Lot: 404901 - Mechanical, Physical, Metallography, Quantometer Results -----

Temp	Dir	Test	UNS	TYS	ELAD
T651	Long Transv.	3	82.4	73.2	10.3
			82.2	72.3	10.9
			83	73.3	11.1

Cast Number	Chemical	OES	SI	FE	CU	MN	MG	CR	ZN	TI
H9459014	Actuals		0.06	0.28	1.6	0.01	2.5	0.19	5.7	0.02

This material was melted in the United States or a Qualifying Country [REF DEARS 225.872.1(a)]; it was manufactured in the United States

12/10/24
12/10/24

From: Copper and Brass Sales
Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402120774
Part: PO: PEC-242973
Wgt: 360.000 LB Date: 10/19/2012

James H. Baker

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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Rob Woodall

Rob Woodall

Director of Manufacturing Davenport Works

Terence Thom
Terence Thom
Quality Assurance Manager

Page 1 of 2

Ship To: COPPER & BRASS SALES INC
1015 SAINT JEROME ST.
MISHAWAKA 46544 IN

Item Description
2.28 IN TK (+.120 -0.00) X 60.5 IN W (+.375 -0.000) X 144.5 IN LN (+.5 -0.0) CAT X 090925-9 (N) A/T 7075-T651 RECTANGULAR MILL FINISH, SAWED ALFLR01001. EXC TK TL AMS-QQ-A-250/12 IS 2007 EXC_MRK, TK TL AMS4045 REV K EXC_MRK, TK TL ASTM209 REV 10 ((MARKED)) KRAFT PAPER INTERLEAVED MAX GROSS SKID WGT: 5000 LB QUNAN TOL +/- 40 & COR 0210928 REV 10 CUST REQ 12-03-14 *** W/E 12-03-17 ***

Num	Package Ticket	Lot	Weight	Quantity	UCM	Inspector	Clock Numbers
1	391654	388391	4158	2	PC	46921	
2	391675	388391	4170	2	PC	46921	
3	391676	388391	4175	2	PC	46921	
			12503	6			

Notes for COR: 0210928.10

PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PROD UCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12.

COR: 0210928.10 -Specification Limits

Temp Dir	UTS	TYS	EL4D
T651 Long Transv.	KSI	KSI	PCT
	Max		
	Min		

Max 76.0 64.0 5

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402120781

Part: PO: PEC-242973

Wgt: 65.000 LB

Date: 10/19/2012

12/10/24

James H. Baker

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

Page 2 of 2

1353966	0	Invoice No.	Alcoa No. Item
Ship Date	B.I. No.		
2012-03-14	6867254	00000	1000359855-4
P.O. No./Govt Contract No.	Customer	Alcoa Item	
5400132396	Ln#: 0040	C&B	G041095271R11
			DE-59855-4

CQR: 0210928.10 -Specification Limits (cont.)

Chemical Composition	SI		FE		CU		MN		MG		CR		ZN		TI		Other
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	
Alloy 7075																	
Lot: 388391																	
- Mechanical, Physical, Metallurgy, Quantometer Results																	
Temp Test	No->		UTS		TYS		ELAD										
T651	Dir	4	KSI		KSI		PCT										
Long Transv.			80.4		70.3		10.4										
			80.5		70.2		9.1										
			80.3		70.2		9.9										
			80.6		70.1		9.2										
Cast Number	Chemical	- OES	SI	FE	CU	MN	MG	CR	ZN	TI							
H9451053	Actuals		0.07	0.29	1.6	0.02	2.4	0.19	5.6	0.02							

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

12/10/24
DAS
8-88

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402120781

Part: PO: PEC-242973

Wgt: 65.000 LB Date: 10/19/2012

James H. Baker

3

Constellium Valais SA

CH-3960 Sierre.
Suisse

Global Aerospace, Transportation and Industry
Europe - ATI Valais, Sierre and Steg plants

Tel : +41 (0) 27 457 51 11

http://www.constellium.com



CONSTELLIUM ROLLED PRODUCTS
RAVENSWOOD, LLC

US -26164 RAVENSWOOD

INSPECTION CERTIFICATE

According To **EN 10204-3.1**
Disp. Advice / Cert **0080211719**
Date **29/08/2011** Page **1**

Your Order **5400106058-R01**

Project

Dated **03/06/2011**

Our Confirmation No. **130361-40**

Customer No. **606281**

Sales Contact **Fabienne Salamin**
++41 (27) 457 6432

Certificate Dpt : **41 27 457 66 92**

Aluminium plates in AA7075-T651, mill finish, slightly oiled,
To AMS QQ-A-250/12, ASTM B209-07, AMS 4045/J and SIE0002-05
Alumitex paper interleaved

Your article : **012-000289 - 7075-T651**

Lot	Production No.	Weight	Quantity	Dimensions
P16724	6222481	3183.42 Lbs	12	0.375" x 48.50" x 144.50"

Mechanical and technological properties

Sample	Temper	Psi-UTS	Psi-YS	A%2inch	HB
min-max	T651	>=79000	>=87000	>=9	
min-max					

Measured values

P16724	T651	87000	79000	12	175
--------	------	-------	-------	----	-----

DAS
14
9-89
12/10/24

Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti
Min			1.2		2.1	.18		5.1	
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

11931291	0.07	0.2	1.37	0.039	2.54	0.19	0.0055	5.68	0.023
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Remark

This certificate of conformance verifies that the organization took effective control of quality to meet the specified requirements on both the sales order(s) and the customer purchase order(s)

*** COUNTRY OF ORIGIN AND MANUFACTURE : SWITZERLAND ***

G. Antille

Inspection Department

Valid without signature (C)



DELIVERY
PCS ☐

240
PON ☐

2120782

PEC-242973

QC APR

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO18161**

Purchase Order Date 10/18/12

PO Print Date 10/19/12

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

M123418

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	10/26/12 Yes	72.00 f	Yours ppd	\$25.7500	\$1,854.00

Special Inst:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

2	M7075T6B2.250X02.750	7075-T6 BAR 2.250" X 2.750"	10/26/12 Yes	8.00 f	Yours ppd	\$41.1875	\$329.50
---	----------------------	--------------------------------	-----------------	-----------	-----------	-----------	----------

Special Inst:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

PO Instructions:

QUOTATION: NO. PEC ST-499164

Change Nbr: 2

Change Date: 10/19/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18161

Purchase Order Date 10/18/12

PO Print Date 10/19/12

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	10/26/12	48.00	Yours ppd	\$12.7008	\$609.64
			Yes	f			

Special Inst: MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

PO Total:

\$2,793.14

MATERIAL CERTIFICATION
REQD UPON DELIVERY

PO Instructions: QUOTATION: NO. PEC ST-499164

Change Nbr: 2

Change Date: 10/19/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO